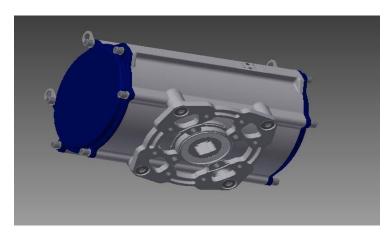


Maxi Optimization

www.cranecpe.com

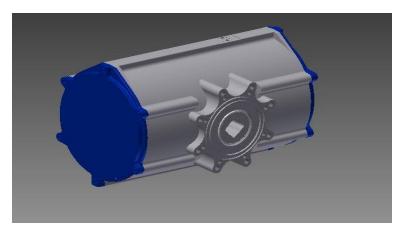


Body Casting Design Changes



Current Design

Current design requires separate plate attached to actuator.



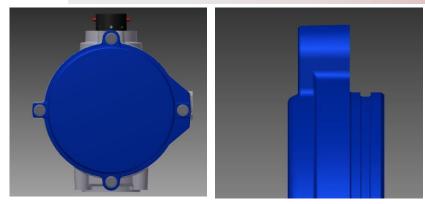
New Design

> Body casting now includes Flange connection.

One-piece design that is in compliance with ISO 5211 standard

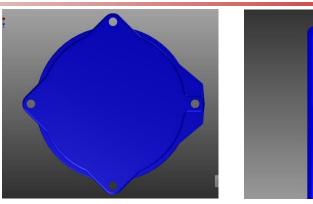


Cover Design Changes



Current Design

Covers being a critical actuator component



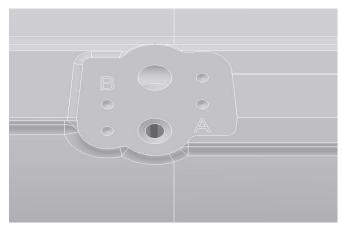
New Design

- Improved cover design, porosity, and uniform thickness for better strength.
- Bolting tension area thickness increased due to cover and FEA reports.

Improved reliability and safety at high air pressures / torques

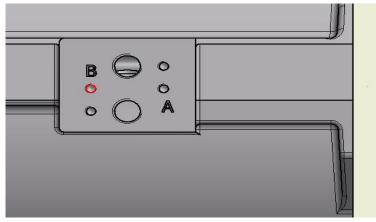


Air Port Modification



Current Design

- Air-Port design's odd shape made it difficult for supplier to measure.
- Hole inside body to get open position of actuator is small in diameter which can cause longer cycle times. (Focus on Port A, Dia approx. 6.5mm)



New Design

- Air-Port body casting changed to simpler shape. Now easier to provide dimensions to supplier and for supplier to make castings.
- Complete drilling of Air-Port (A) diameter allowing smooth and constant air flow inside the body. Improved cycle time.

Faster actuator cycle times